

**D ISO-Toleranzen**

**E ISO-Tolerances**

**I Tolleranza ISO**

über-bis   above-to   da-a	1-3 μm	3-6 μm	6-10 μm	10-18 μm	18-30 μm	30-50 μm	50-80 μm	80-120 μm	120-180 μm	180-250 μm
<b>d 8</b>	- 20	- 30	- 40	- 50	- 65	- 80	- 100	- 120	- 145	- 170
	- 34	- 48	- 62	- 77	- 98	- 119	- 146	- 174	- 208	- 242
<b>d 9</b>	- 20	- 30	- 40	- 50	- 65	- 80	- 100	- 120	- 145	- 170
	- 45	- 60	- 76	- 93	- 117	- 142	- 174	- 207	- 245	- 285
<b>d 11</b>	- 20	- 30	- 40	- 50	- 65	- 80	- 100	- 120	- 145	- 170
	- 80	- 105	- 130	- 160	- 195	- 240	- 290	- 340	- 395	- 460
<b>e 8</b>	- 14	- 20	- 25	- 32	- 40	- 50	- 60	- 72	- 85	- 100
	- 28	- 38	- 47	- 59	- 73	- 89	- 106	- 126	- 148	- 172
<b>f 10</b>	- 6	- 10	- 13	- 16	- 20	- 25	- 30	- 36	- 43	- 50
	- 46	- 58	- 71	- 86	- 104	- 125	- 150	- 176	- 203	- 235
<b>h 6</b>	0	0	0	0	0	0	0	0	0	0
	- 6	- 8	- 9	- 11	- 13	- 16	- 19	- 22	- 25	- 29
<b>h 8</b>	0	0	0	0	0	0	0	0	0	0
	- 14	- 18	- 22	- 27	- 33	- 39	- 46	- 54	- 63	- 72
<b>h 10</b>	0	0	0	0	0	0	0	0	0	0
	- 40	- 48	- 58	- 70	- 84	- 100	- 120	- 140	- 160	- 185
<b>h 11</b>	0	0	0	0	0	0	0	0	0	0
	- 60	- 75	- 90	- 110	- 130	- 160	- 190	- 220	- 250	- 290
<b>h 12</b>	0	0	0	0	0	0	0	0	0	0
	- 100	- 120	- 150	- 180	- 210	- 250	- 300	- 350	- 400	- 460
<b>h 13</b>	0	0	0	0	0	0	0	0	0	0
	- 140	- 180	- 220	- 270	- 330	- 390	- 460	- 540	- 630	- 720
<b>h 14</b>	0	0	0	0	0	0	0	0	0	0
	- 250	- 300	- 360	- 430	- 520	- 620	- 740	- 870	- 1000	- 1150
<b>h 15</b>	0	0	0	0	0	0	0	0	0	0
	- 400	- 480	- 580	- 700	- 840	- 1000	- 1200	- 1400	- 1600	- 1850
<b>h 16</b>	0	0	0	0	0	0	0	0	0	0
	- 600	- 750	- 900	- 1100	- 1300	- 1600	- 1900	- 2200	- 2500	- 2900
<b>js 11</b>	± 30	± 37,5	± 45	± 55	± 65	± 80	± 95	± 110	± 125	± 145
<b>js 12</b>	± 50	± 60	± 75	± 90	± 105	± 125	± 150	± 175	± 200	± 230
<b>js 14</b>	± 125	± 150	± 180	± 215	± 260	± 310	± 370	± 435	± 500	± 575
<b>js 15</b>	± 200	± 240	± 290	± 350	± 420	± 500	± 600	± 700	± 800	± 925
<b>js 16</b>	± 300	± 375	± 450	± 550	± 650	± 800	± 950	± 1100	± 1250	± 1450
<b>js 18</b>	-	-	-	± 1350	± 1650	± 1950	± 2300	± 2700	± 3150	± 3600
<b>k 8</b>	+ 14 0	+ 18 0	+ 22 0	+ 27 0	+ 33 0	+ 39 0	+ 46 0	+ 54 0	+ 63 0	+ 72 0
<b>k 9</b>	+ 25 0	+ 30 0	+ 36 0	+ 43 0	+ 52 0	+ 62 0	+ 74 0	+ 87 0	+ 100 0	+ 115 0
<b>k 10</b>	+ 40 0	+ 48 0	+ 58 0	+ 70 0	+ 84 0	+ 100 0	+ 120 0	+ 140 0	+ 160 0	+ 185 0
<b>k 11</b>	+ 60 0	+ 75 0	+ 90 0	+ 110 0	+ 130 0	+ 160 0	+ 190 0	+ 220 0	+ 250 0	+ 290 0
<b>k 12</b>	+ 100 0	+ 120 0	+ 150 0	+ 180 0	+ 210 0	+ 250 0	+ 300 0	+ 350 0	+ 400 0	+ 460 0
<b>k 14</b>	+ 250 0	+ 300 0	+ 360 0	+ 430 0	+ 520 0	+ 620 0	+ 740 0	+ 870 0	+ 1000 0	+ 1150 0
<b>k 16</b>	+ 600 0	+ 750 0	+ 900 0	+ 1100 0	+ 1300 0	+ 1600 0	+ 1900 0	+ 2200 0	+ 2500 0	+ 2900 0
<b>D 8</b>	+ 34 + 20	+ 48 + 30	+ 62 + 40	+ 77 + 50	+ 98 + 65	+ 119 + 80	+ 146 + 100	+ 174 + 120	+ 208 + 145	+ 242 + 170
<b>D 10</b>	+ 60 + 20	+ 78 + 30	+ 98 + 40	+ 120 + 50	+ 149 + 65	+ 180 + 80	+ 220 + 100	+ 260 + 120	+ 305 + 145	+ 355 + 170
<b>E 10</b>	+ 54 + 14	+ 68 + 20	+ 83 + 25	+ 102 + 32	+ 124 + 40	+ 150 + 50	+ 180 + 60	+ 212 + 72	+ 245 + 85	+ 285 + 100
<b>F 8</b>	+ 20 + 6	+ 28 + 10	+ 35 + 13	+ 43 + 16	+ 53 + 20	+ 64 + 25	+ 76 + 30	+ 90 + 36	+ 106 + 43	+ 122 + 50
<b>H 5</b>	+ 4 0	+ 5 0	+ 6 0	+ 8 0	+ 9 0	+ 11 0	+ 13 0	+ 15 0	+ 18 0	+ 20 0
<b>H 6</b>	+ 6 0	+ 8 0	+ 9 0	+ 11 0	+ 13 0	+ 16 0	+ 19 0	+ 22 0	+ 25 0	+ 29 0
<b>H 7</b>	+ 10 0	+ 12 0	+ 15 0	+ 18 0	+ 21 0	+ 25 0	+ 30 0	+ 35 0	+ 40 0	+ 46 0
<b>H 11</b>	+ 60 0	+ 75 0	+ 90 0	+ 110 0	+ 130 0	+ 160 0	+ 190 0	+ 220 0	+ 250 0	+ 29 0
<b>H 12</b>	+ 100 0	+ 120 0	+ 150 0	+ 180 0	+ 210 0	+ 250 0	+ 300 0	+ 350 0	+ 400 0	+ 460 0
<b>JS 9</b>	± 12,5	± 15	± 18	± 21,5	± 26	± 31	± 37	± 43,5	± 50	± 57,5
<b>JS 12</b>	± 50	± 60	± 75	± 90	± 105	± 125	± 150	± 175	± 200	± 230
<b>N 9</b>	- 4 - 29	0 - 30	0 - 36	0 - 43	0 - 52	0 - 62	0 - 74	0 - 87	0 - 100	0 - 115
<b>N 11</b>	- 4 - 64	0 - 75	0 - 90	0 - 110	0 - 130	0 - 160	0 - 190	0 - 220	0 - 250	0 - 290
<b>P 9</b>	- 6 - 31	- 12 - 42	- 15 - 51	- 18 - 61	- 22 - 74	- 26 - 88	- 32 - 106	- 37 - 124	- 43 - 143	- 50 - 165

